

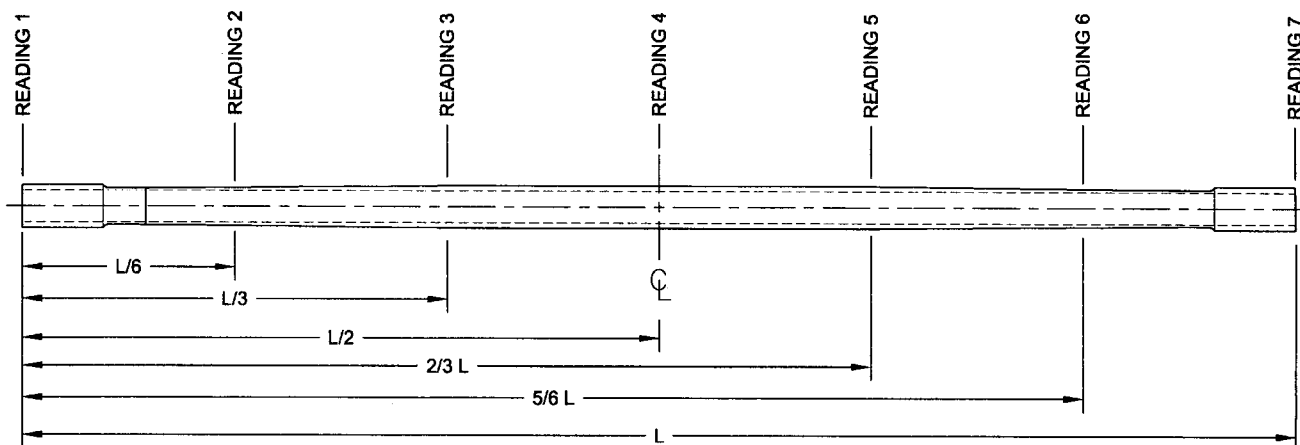
<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b> Crosstube Assembly (412 Hi Hi Aft)	<b>Part Number:</b>	<b>D412-596-203</b>
<b>Inspection Dwg:</b> D412-596-203 <b>Rev:</b> B		<b>Page 1 of 2</b>

### FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	R0.50	+/-0.010					
	8.44	+/-0.060					
	Ø3.250	+0.000/-0.010					
	Ø2.875	+0.005/-0.000					
	Ø2.875	+0.005/-0.000					
	Ø2.935	+0.005/-0.000					
	Ø2.999	+0.005/-0.000					
	Ø3.063	+0.005/-0.000					
	Ø3.125	+0.005/-0.000					
	Ø3.250	+0.005/-0.000					
SIDE B	R0.50	+/-0.010					
	8.44	+/-0.060					
	Ø3.250	+0.000/-0.010					
	Ø2.875	+0.005/-0.000					
	Ø2.875	+0.005/-0.000					
	Ø2.935	+0.005/-0.000					
	Ø2.999	+0.005/-0.000					
	Ø3.063	+0.005/-0.000					
	Ø3.125	+0.005/-0.000					
	Ø3.250	+0.005/-0.000					
	151.38	+/-0.060					

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### WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation $\Delta w$ (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						0.073
READING 2 L=						
READING 3 L=						
READING 4 L=						
READING 5 L=						
READING 6 L=						
READING 7 L=						

#### Calibration Result

Actual Block Thickness: \_\_\_\_\_

Sitiescan 250 Measured Thickness: \_\_\_\_\_

<b>Measured by:</b>	<b>Audited by:</b>	<b>Preliminary Approval:</b>
<b>Date:</b>	<b>Date:</b>	<b>Date:</b>

Rev	Date	Change	Revised by	Approved
A	15.04.27	New Issue	KJ	